

DESCRIPTION

Double Sided Acrylic Transfer Tape. High performance acrylic transfer adhesive specifically designed to provide excellent adhesion and long term aging on a wide variety of urethane foams. This 5 mil unsupported pressure sensitive adhesive film, exhibits high peel strength, high shear, and high heat resistance. Primarily used for product assembly and lamination to foam for gasketing and sound control. Custom slit to width.

APPLICATION PROCESS

Assembly aid, splicing, foam fabrication, EPDM lamination. Ultra high anchorage to a variety of urethane foams. Good adhesion to many metals and plastics. Performs well over a wide variety temperature range. Extremely high tack, quick stick, and peel strength. Excellent humidity and water resistance. Good chemical resistance.

| MATERIAL DESCRIPTION | |
|-------------------------|-------------------------|
| SIZE (width x length) | 50 yd |
| COLOR | Clear |
| ADHESIVE TYPE | Pressure-Sensitive Tape |
| CONSTRUCTION | Transfer Tape |
| SELF WOUND | No |
| RELEASE LINER MATERIAL | Kraft Paper |
| RELEASE LINER THICKNESS | 5.5 mil |
| WEIGHT | 76 lbs |
| | |

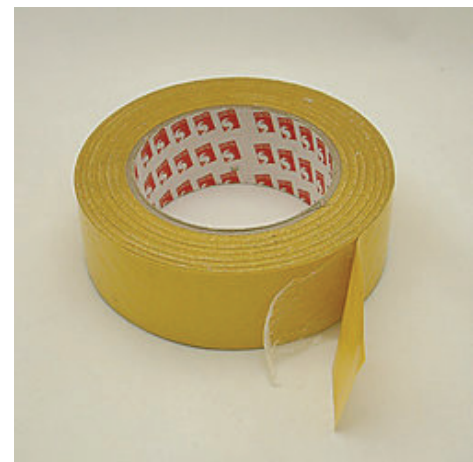
| TECHNICAL DATA | |
|----------------------------|----------------|
| ADHESIVE LAYER | Acrylic |
| BACKING/CARRIER MATERIAL | N/A |
| BACKING/ADHESIVE THICKNESS | 5mil |
| TOTAL THICKNESS | 10.5 mil |
| ADHESION TO STEEL | 147 oz/in |
| TENSILE STRENGTH | N/A |
| ELONGATION | N/A |
| TEMPERATURE APPLICATION | -40°F to 200°F |
| TEMPERATURE OPERATING | 65°F min |

Physical and performance characteristics shown are obtained from tests recommended by vendor. Quality Assurance and Technical Service Departments do not represent a guarantee of product performance. Individual rolls may vary slightly from these averages. The user should determine whether the product is fit for a particular purpose and is suitable for the user's method of application before use.

Surfaces to be bonded to should be dry, clean and free from oil and grease.

Typical shelf life is one (1) year from date of manufacture (DOM). Recommended storage conditions: 40-60% Humidity, 60°F to 80°F

Note: The information listed above has been obtained from controlled laboratory tests and is reliable, but should not be used for the purpose of writing specifications. It is offered in good faith, but without guarantee, as conditions and methods of use of our products are beyond our control. It is recommended that the prospective user determine the product suitability before adapting for commercial use.



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