

Product

Data Sheet



BEMIS

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Adhesives, Coatings, Specialty Films, Seam Tape

Product: 4220

Version: 0804AA

Date: 8/16/2004

Nylon Polyester Polyolefin Polyurethane Vinyl

Description: This thermoplastic polyamide adhesive film exhibits excellent adhesion to acetates, acrylics, silks, cotton, rayon, wool and most fabric substrates. 4220 adhesive film exhibits excellent washability and dry cleaning resistance. 4220 can be steam activated.

Adheres To: Acetates, Wool, Silk, Polycotton, Rayon.

Composition: Polyamide

Color: Clear

Weight: 22 gm/m² per mil

Substrate: Release Paper, Stripped

Free Film = Manufactured as free film
Stripped = Manufactured on RL but can be stripped.

Nominal Thickness: .003", .005", .007"

Hardness: 90 A

Softening Point: 116°C, 241°F TMA onset Temperature

Melt Flow Index: 35 dg/minute

Condition: 175°C / 2.16 Kg Load

Service Temperature: NA

Washability: Excellent

Dry Cleaning Resistance: Excellent

Comments:

* Film samples were dried at 65C for 24 hours before testing was performed.

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